



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

order
12244

RBA6300-80901
Job Sheet 189004



Part No: RBA6300-80901

Job Qty: 1 pcs

Part Name: Landing Gear Damper Overhaul



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 3/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 12244 ship date March 18

Note: DWG RBA6300-80901 Rev.A IPP Rev. A 18.11.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/13/19	3/13/19	0.00	0.10	Small Fab - 1	EXT LOAD - 1	AP 2019/02/27
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/13/19	3/13/19	0.00	0.00	QC 5 - 10		Michel
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/13/19	3/13/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

ETernal Lead .

SC 19/03/07



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S156953



Part: RBA6300 - 80901

Job No: 189004

Serial No/Batch: S156953

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 02/27/19

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	3/13/19	0.00 0.00	QC 21 - FG - 21

Part Op
Descriptions: 100 - Pick and pack case. ***Note***PNT-11 pin is included with 269a3150-5-80901 assembly.

DAG
21
2-89

MAR 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10164	LG. Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	5108536
269A3150-5-80901 P	Adapter Lower Cap & T Pin Landing Gear	1 pcs (1 ea)	100-Small Fab - 1	5028733
269A3162-3-MT-1-1-12 P	Piston Guide Damper Tool *	1 pcs (1 ea)	100-Small Fab - 1	5028153
RBA6300-80901-15 -	Cylinder Holding Block	1 pcs (1 ea)	100-Small Fab - 1	5028712
RBA6300-80901-17 P	1-1/16 Wrench	1 pcs (1 ea)	100-Small Fab - 1	5154651
RBA6300-80906 P	Wrench Adapter, Landing Gear Damper	1 pcs (1 ea)	100-Small Fab - 1	5028454
RBH6340-80901 P	Housing Spanner Wrench	1 pcs (1 ea)	100-Small Fab - 1	5028567

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10164	1	4	0
	269A3150-5-80901 P	1	0	0
	269A3162-3-MT-1-1-12 P	1	4	0
	RBA6300-80901-15 on order	1	0	0
	RBA6300-80901-17 P	1	0	0
	RBA6300-80906 P	1	0	0
	RBH6340-80901 P	1	0	0

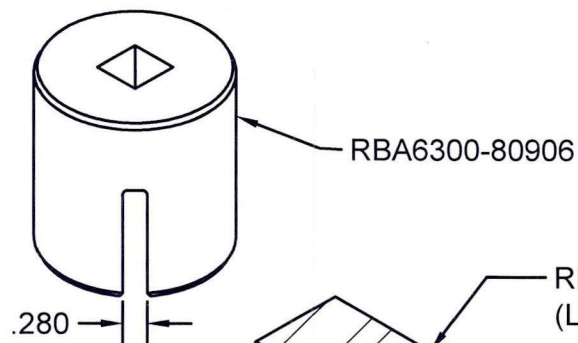
Part Specifications

Specifications could not be found.

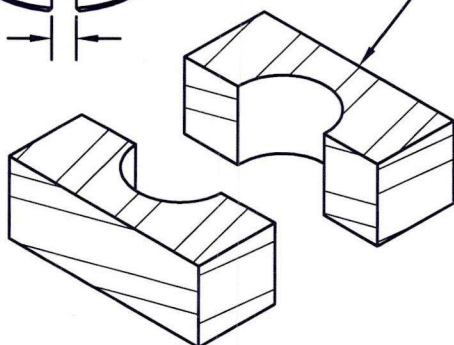
Plex 2/4/19 9:15 AM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189004 1902-04

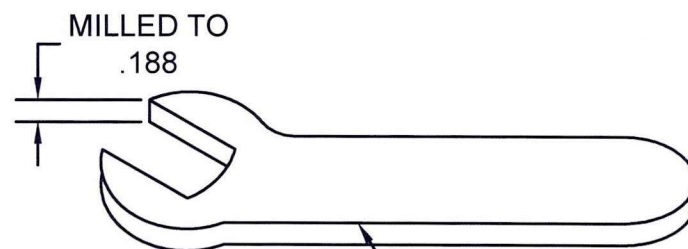
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED TOOLS TO BOM THAT MAKE UP KIT.	8/13/09	RJC



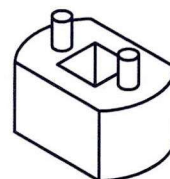
RBA6300-80906



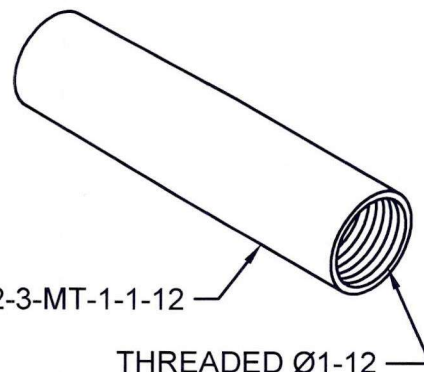
RBA6300-80901-15
(LARGE HOLE Ø2.425)



RBA6300-80901-17
(WRIGHT pn#1434
1-1/16 WRENCH)



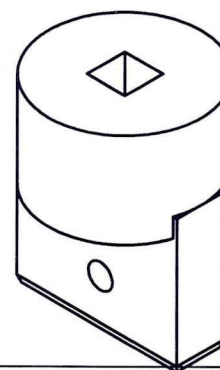
RBH6340-80901



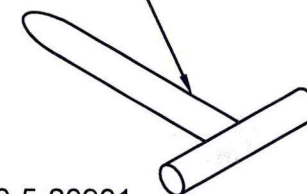
269A3162-3-MT-1-1-12

THREADED Ø1-12

REID TOOL #PNT-11



269A3150-5-80901



WAS 369A6300-80901 KIT

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		B/O		1	LARGE PISTOL CASE (RSR)		#GG10404
				1	TORQUE WRENCH ADAPTER		RBA6300-80906
				1	CYLINDER HOLDING BLOCK		RBA6300-80901-15
				1	PISTOL GUIDE		269A3162-3-MT-1-1-12
				1	1-1/16 WRENCH		RBA6300-80901-17
				1	HOUSING SPANNER WRENCH		RBH6340-80901
		B/O		1	T-PIN		REID TOOL #PNT-11
				1	TORQUE WRENCH ADAPTER		269A3150-5-80901

RED BARN MACHINE	
TITLE LANDING GEAR DAMPER KIT	
DWG NO. RBA6300-80901 KIT	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-7-06
SHEET 1 of 1	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:		QTY Affected :		MRB (QSI042)
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			